Injectors

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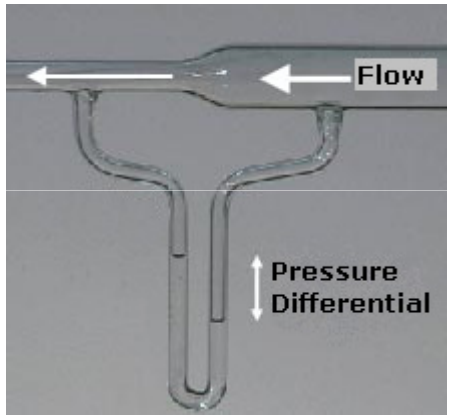
Your global partner for high quality powder coating

Injector Function principle

Injectors are based on the **Venturi principle** and are sometimes referred to **Venturi**

(Giovanni Battista Venturi, *1746, +1822)



The higher the flow rate, the lower the static pressure in a pipe in the environment.

https://www.youtube.com/watch?v=Na9ORhYjvJU

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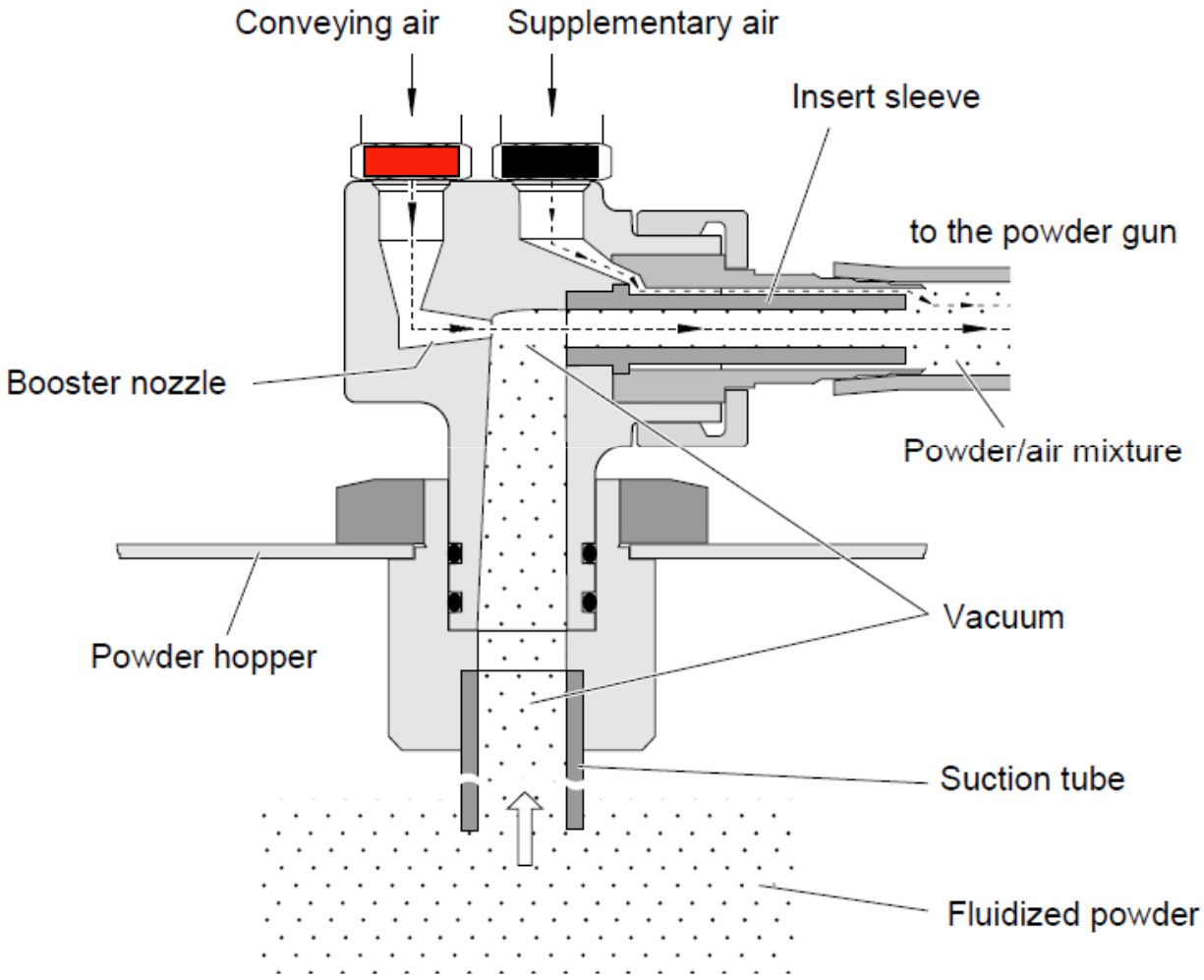
Injector function principle



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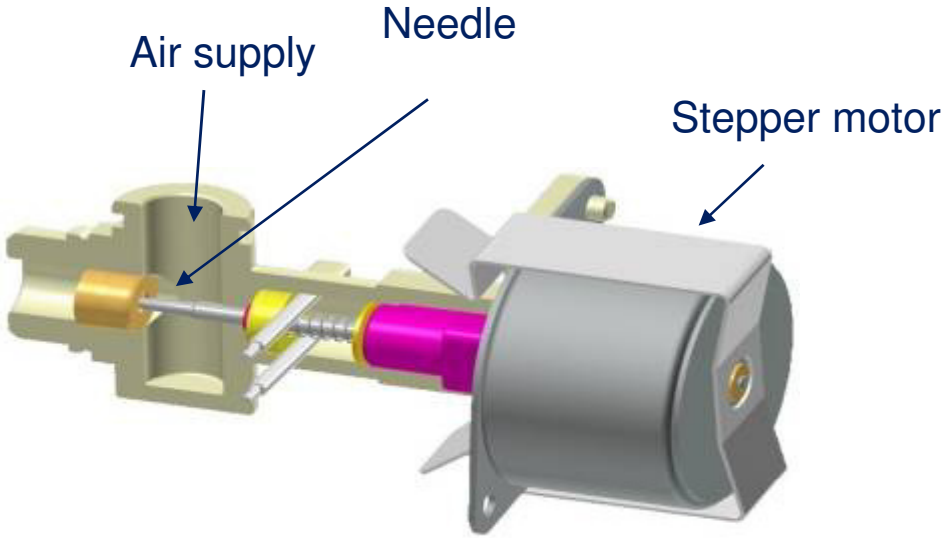
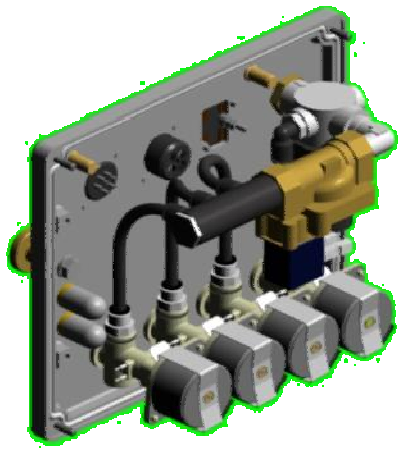
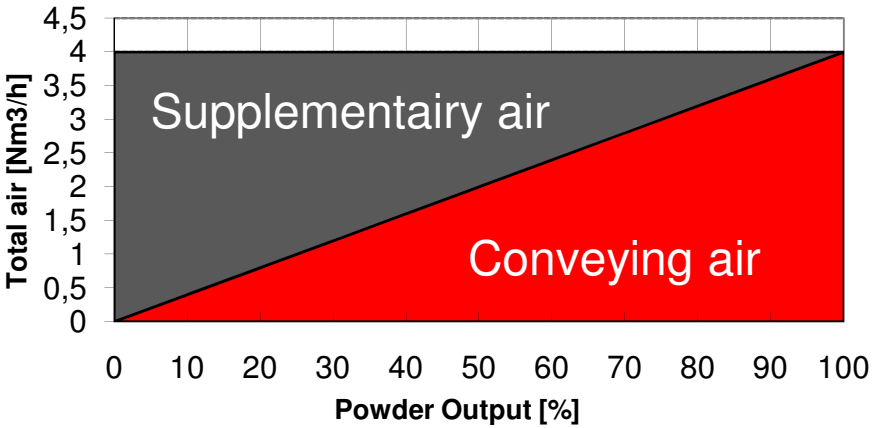
Digital Valve Control DVC





The DVC valves
are used in all OptiStar Units



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Injector OptiFlow IG06

Keep it smart and simple!

- robust Design
- Simple Maintenance
- Powder output until 250 g/min
- No powder depositons
- Coded quick release couplings
- 2 conductive O-Rings
- Easy exchangeable Injector nozzle

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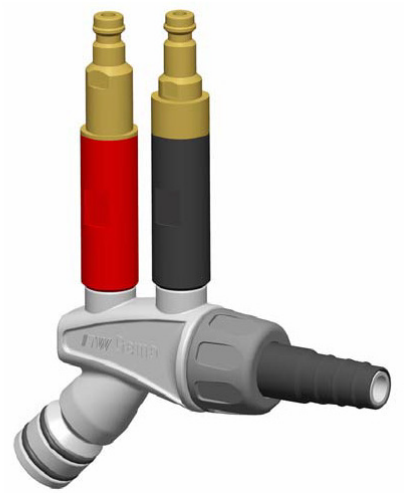
Injector OptiFlow IG06 Versions

IG06 (Standard)

Part Nr. 1007 780

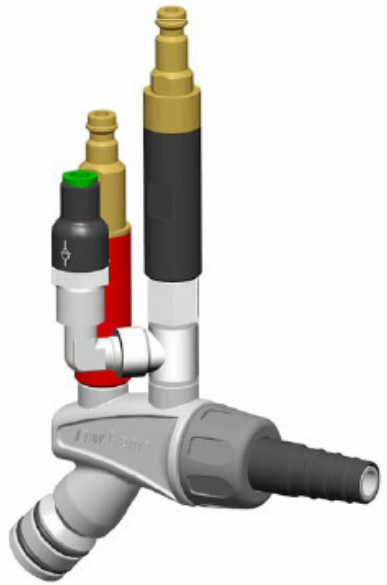
Used for:
Manual units OptiFlex series
PH / HF - hoppers



IG06-P

Part Nr. 1007 779

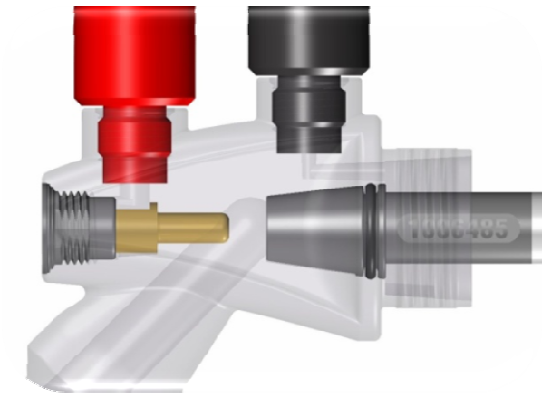
Used for:
OptiCenter OC01, **OC02, OC04**

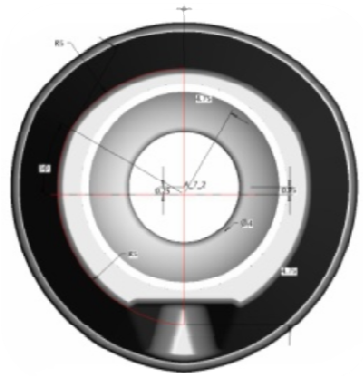


Insert Sleeve / IG06

Copy Protection

- Insert sleeve with keyed alignment
  (triangular cone with an axis offset compensation)





Caution:

The use of a copied insert sleeve can lead to the wear of the injector body
(compact fusion)

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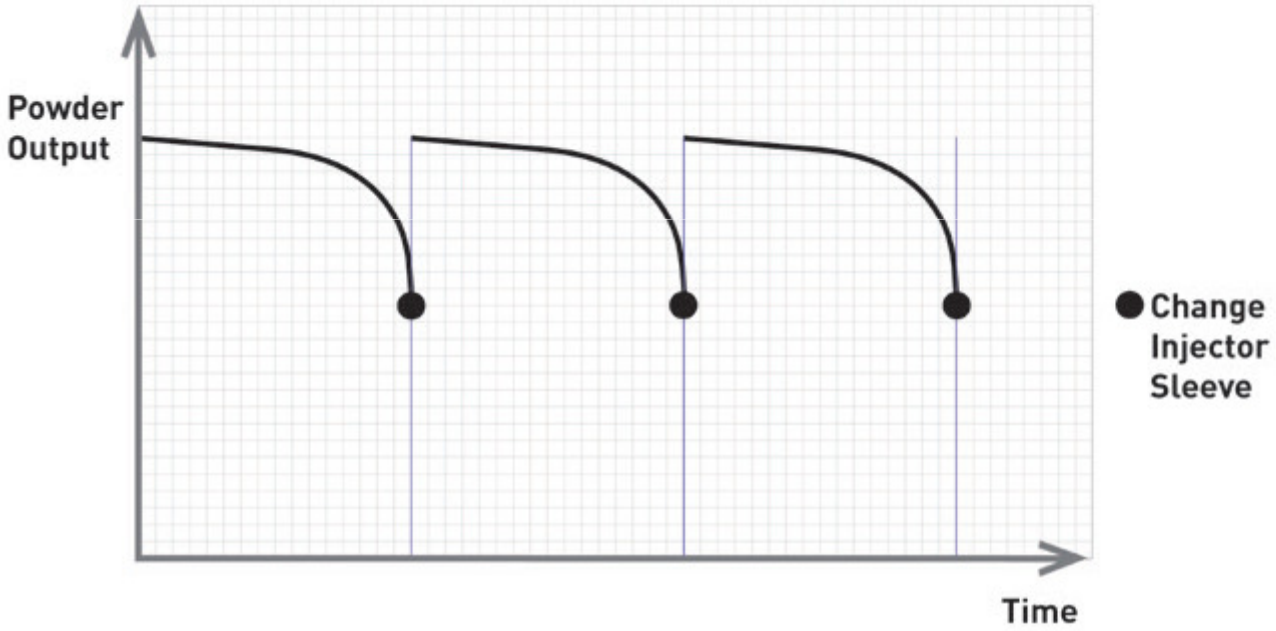
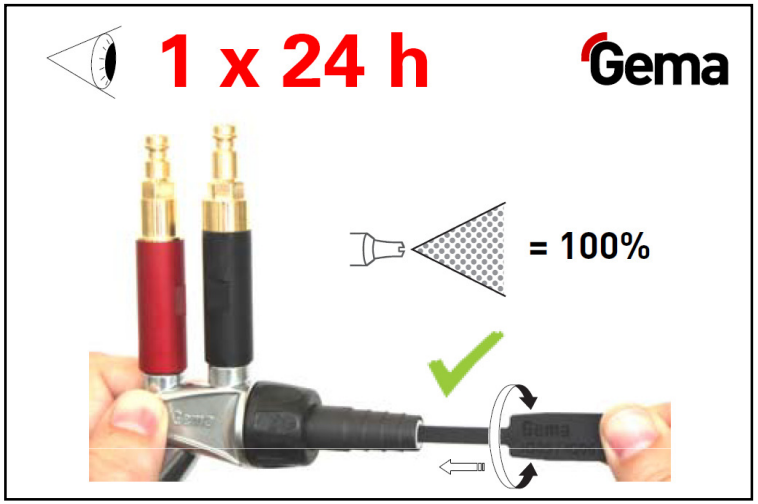
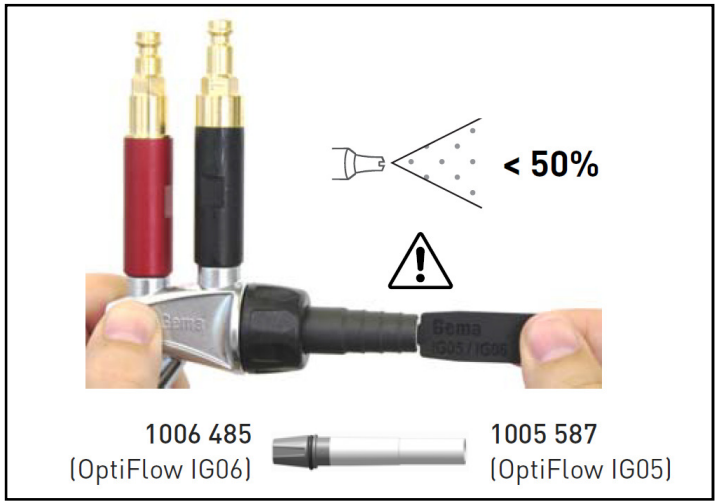
Stability of an injector over time

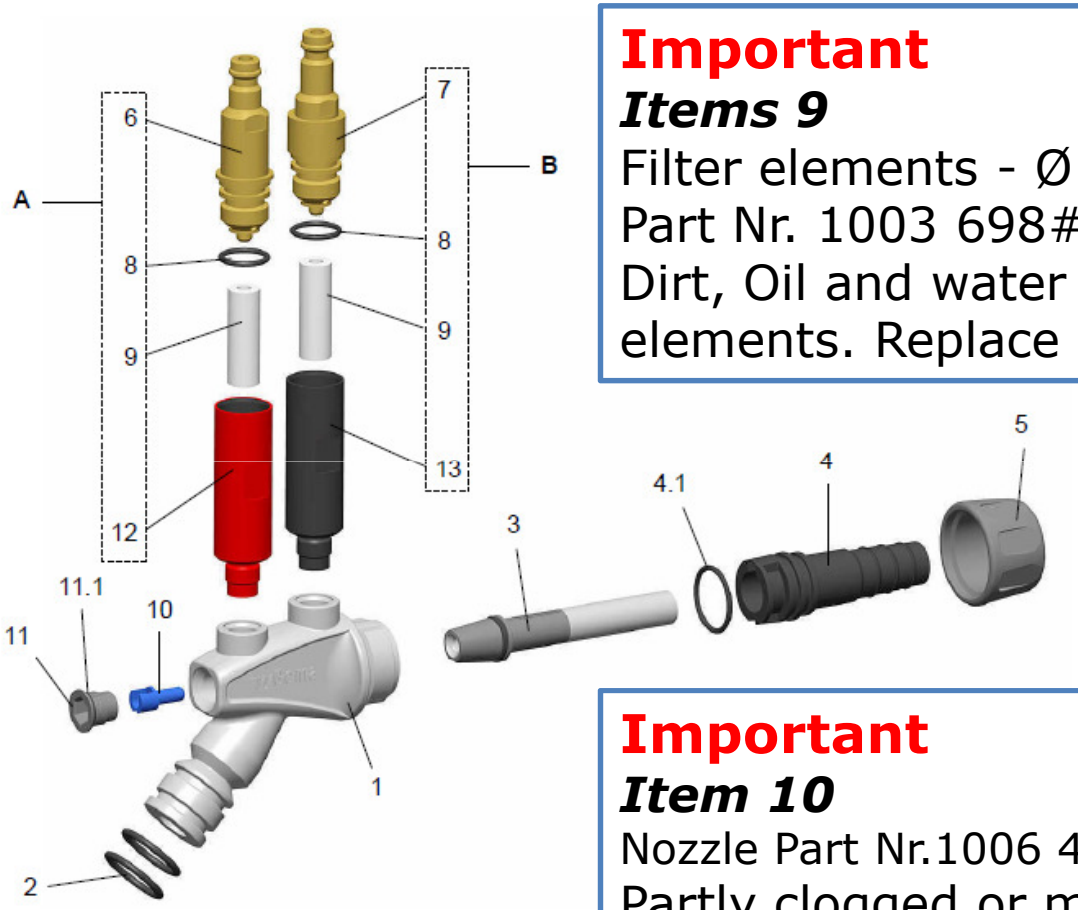


Plug gauge IG06





IG06 – Maintenance



Important

Items 9

Filter elements - Ø 9/4x27 mm

Part Nr. 1003 698# are **wearing parts**!

Dirt, Oil and water can clogg the filter elements. Replace at least once a year / 1 shift

Important

Item 10

Nozzle Part Nr.1006 488 (*New:Part Nr.1006491)*

Partly clogged or mechanically damaged nozzle can lead to the early wear of the Insert sleeve.

Convince your customers to check / clean the nozzle and resplace it , if mechanically damaged

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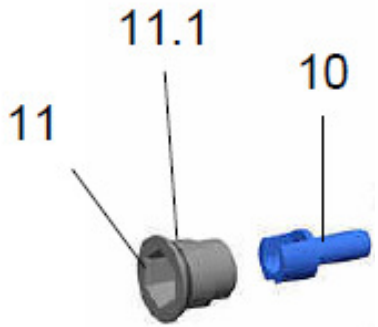
Injector IG06 NEWS

Item10 - Nozzle
Part Nr.1006 488

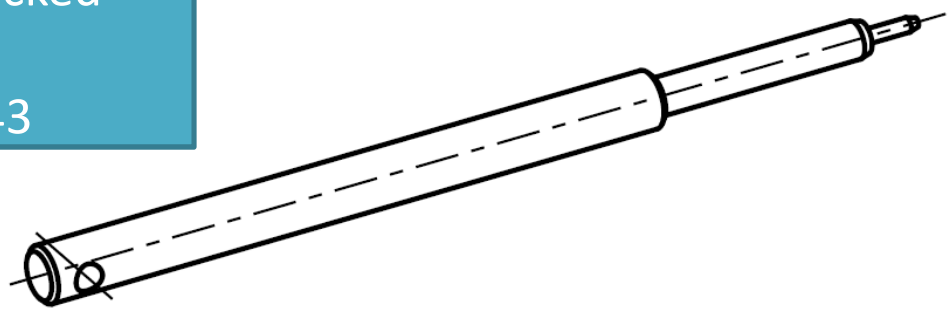


Material has been changed from brass to stainless steel material

Item 11 - Nozzle fixation - complete *Part Nr.1006491* ***Color changed to red***

(01/2015)

Tool to remove stucked nozzles
Part Nr. 1012743



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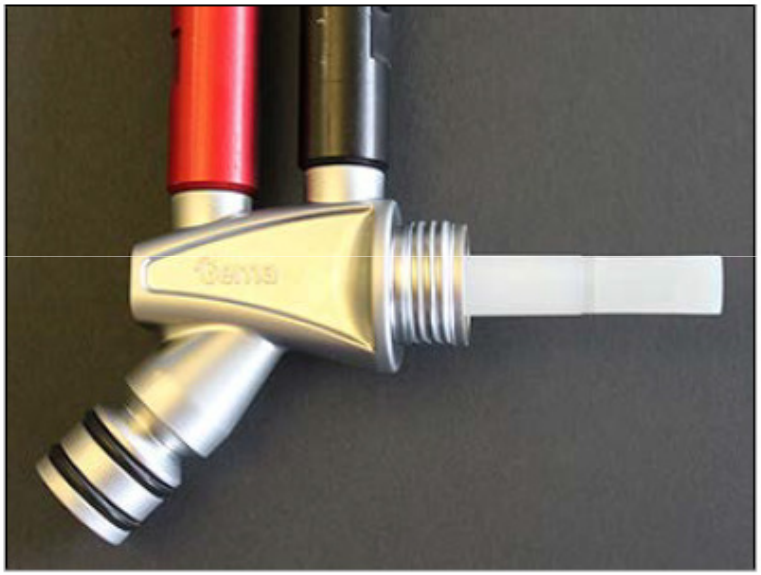
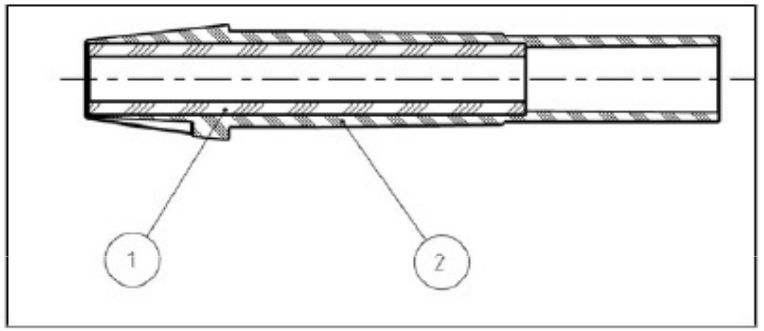
Injector IG06 NEWS

New Injector sleeve	Part-No.
Injector sleeve IG06 with glass insert	1010 424





Material 1) Glass = Robust against abrasion

Material 2) ETFE = Resistant to most chemical solvents!

(11/2014)

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Benefits of the injector sleeve:

The glass insert is very robust against abrasion

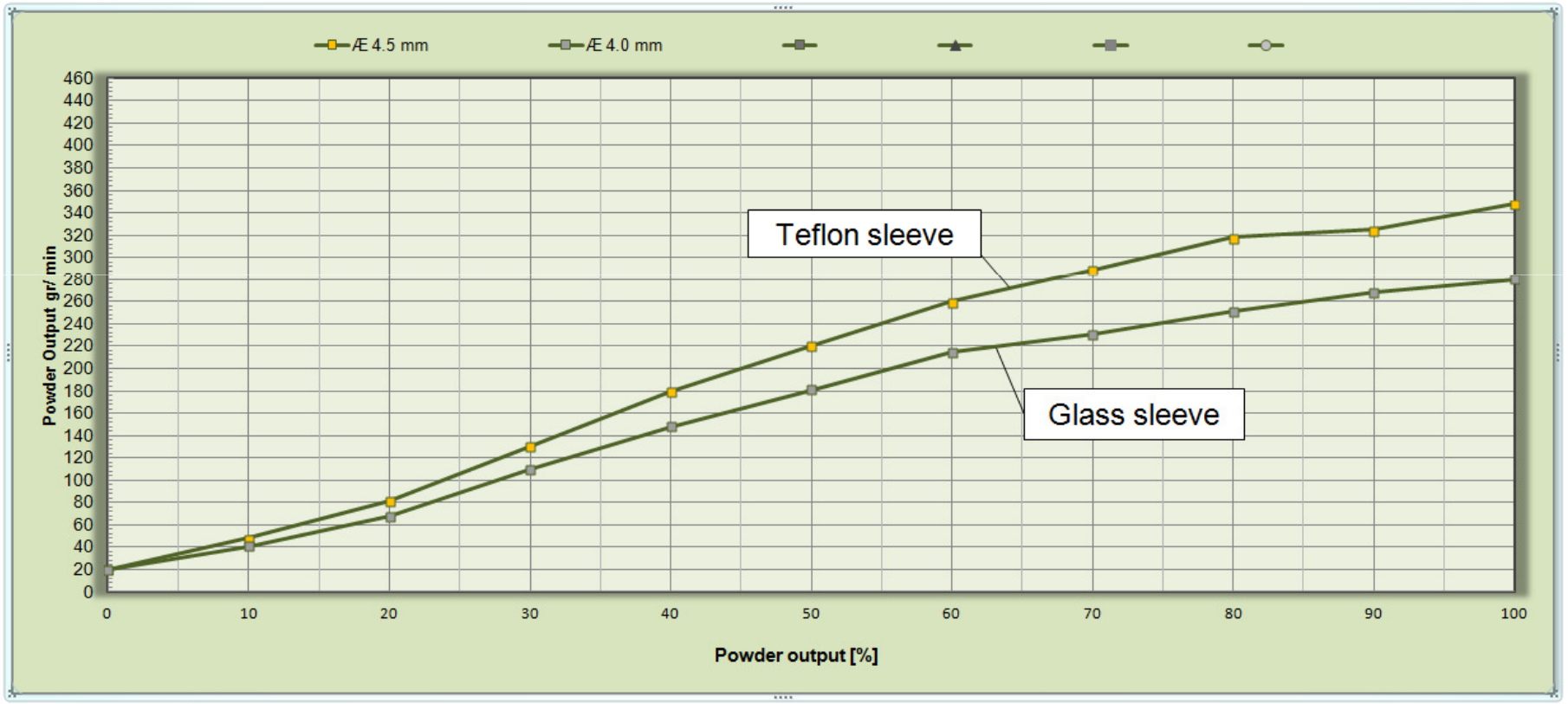
The injector sleeve provides a uniform powder output during the life time of the glass part

Remarks:

Glass as a friction material in combination with powder can cause impact fusion. Therefore a periodically check and cleansing of the injector nozzle is essential! For the cleansing of the injector

sleeve, solvents can be applied!

Injector IG06 Comparison Teflon versus Glass sleeve



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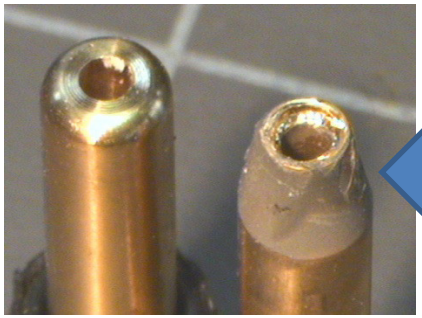
Examples of bad maintenance

Defective O -Rings

Compact fusion on injector body / nozzle



Worn nozzles